

SECTION 1: Identification**1.1. Identification**

Product form: Mixture
Product name: Kubota Liquid Gasket Sealant
Product code : ThreeBond 1207F
Other means of identification : SDS Number: 0017-12-2012

1.2. Recommended use and restrictions on use

Recommended use : Adhesives, sealants
Restrictions on use : None known

1.3. Supplier

ThreeBond International, Inc.
6184 Schumacher Park Drive
West Chester, OH 45069
T (513) 779-7300

1.4. Emergency telephone number

Emergency number : CHEMTREC (Domestic North America): (800) 424-9300 (International): (703) 527-3887

SECTION 2: Hazard(s) identification**2.1. Classification of the substance or mixture****GHS-US classification**

Flam. Liq. 3	H226	Flammable liquid and vapor
Carc. 1A	H350	May cause cancer
Repr. 2	H361	Suspected of damaging fertility or the unborn child
STOT RE 1	H372	Causes damage to organs through prolonged or repeated exposure

Full text of hazard classes and H-statements : see section 16

2.2. GHS Label elements, including precautionary statements**GHS-US labeling**

Hazard pictograms (GHS-US) :



Signal word (GHS-US) :

Danger

Hazard statements (GHS-US) :

H226 - Flammable liquid and vapor
H350 - May cause cancer
H361 - Suspected of damaging fertility or the unborn child
H372 - Causes damage to organs through prolonged or repeated exposure

Precautionary statements (GHS-US) :

P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P233 - Keep container tightly closed.
P240 - Ground/Bond container and receiving equipment
P241 - Use explosion-proof electrical/ventilating/lighting equipment
P242 - Use only non-sparking tools.
P243 - Take precautionary measures against static discharge.
P260 - Do not breathe dust/fume/gas/mist/vapors/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower
P308+P313 - If exposed or concerned: Get medical advice/attention.
P314 - Get medical advice/attention if you feel unwell.
P370+P378 - In case of fire: Use media other than water to extinguish.
P403+P235 - Store in a well-ventilated place. Keep cool.
P405 - Store locked up.

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P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation

2.3. Other hazards which do not result in classification

Other hazards not contributing to the classification : None.

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/Information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	GHS-US classification
Quartz	(CAS-No.) 14808-60-7	45 - 55	Carc. 1A, H350 STOT RE 1, H372
Aluminum	(CAS-No.) 7429-90-5	1 - 5	Flam. Sol. 1, H228 Water-react. 2, H261
Toluene	(CAS-No.) 108-88-3	< 1	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361 STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Acute 2, H401

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention.
First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May be harmful if inhaled.
Chronic symptoms : May cause cancer. Material known to cause adverse reproductive effects.

4.3. Immediate medical attention and special treatment, if necessary

Not applicable.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Not determined.

5.2. Specific hazards arising from the chemical

Fire hazard : Flammable liquid and vapor. Reactivity
: Heating may cause a fire or explosion.

5.3. Special protective equipment and precautions for fire-fighters

Firefighting instructions : Fight fire with normal precautions from a reasonable distance.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. No open flames, no sparks, and no smoking. Evacuate unnecessary personnel.

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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Notify authorities if product enters sewers or public waters. Use only explosion-free, grounded electrical equipment. In case of large spillages: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Shovel or sweep up and put in a closed container for disposal. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not handle until all safety precautions have been read and understood. Limit quantities of product at the minimum necessary for handling and limit the number of exposed workers. Provide local exhaust or general room ventilation. Wear personal protective equipment. Floors, walls and other surfaces in the hazard area must be cleaned regularly. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Ground/bond container and receiving equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Flammable vapors may accumulate in the container. Use explosion-proof equipment. Obtain special instructions before use.

Hygiene measures : Separate work clothes from street clothes. Launder separately. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Ground/bond container and receiving equipment.

Storage conditions : Store locked up. Store in a well-ventilated place. Keep cool. Keep container tightly closed.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Quartz (14808-60-7)		
ACGIH	ACGIH TWA (mg/m ³)	0.025 mg/m ³ (respirable particulate matter)
OSHA	OSHA PEL (TWA) (mg/m ³)	50 µg/m ³
OSHA	Remark (OSHA)	(3) See Table Z-3.
Toluene (108-88-3)		
ACGIH	ACGIH TWA (ppm)	20 ppm
OSHA	OSHA PEL (TWA) (ppm)	200 ppm
OSHA	OSHA PEL (Ceiling) (ppm)	300 ppm
OSHA	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift	500 ppm Peak (10 minutes)
Aluminum (7429-90-5)		
ACGIH	ACGIH TWA (mg/m ³)	1 mg/m ³ (respirable particulate matter)
OSHA	OSHA PEL (TWA) (mg/m ³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)

8.2. Appropriate engineering controls

Appropriate engineering controls : Use only explosion-proof equipment. Use non-sparking hand tools. Ensure good ventilation of the work station.

Environmental exposure controls : Avoid release to the environment.

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Personal protective equipment:

Wear recommended personal protective equipment.

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

Where exposure through inhalation may occur from use, respiratory protection equipment is recommended

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Appearance	: Paste.
Color	: Silver
Odor	: acetone odor
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: 25 °C
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability (solid, gas)	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: 1.52
Solubility	: Slightly soluble.
Log Pow	: No data available
Auto-ignition temperature	: > 200 °C
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: 180 Pa.s
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Heating may cause a fire or explosion.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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10.4. Conditions to avoid

No flames, no sparks. Eliminate all sources of ignition.

10.5. Incompatible materials

Strong oxidizing agents. Hydrogen fluoride.

10.6. Hazardous decomposition products

Metal oxides. Silicon oxides. On combustion, forms: carbon oxides (CO and CO₂).

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity : Not classified

Toluene (108-88-3)	
LD50 oral rat	2600 mg/kg
LD50 dermal rabbit	12000 mg/kg
LC50 inhalation rat (mg/l)	12.5 mg/l/4h
ATE US (oral)	2600 mg/kg body weight
ATE US (dermal)	12000 mg/kg body weight
ATE US (vapors)	12.5 mg/l/4h
ATE US (dust, mist)	12.5 mg/l/4h

Skin corrosion/irritation : Not classified
Serious eye damage/irritation : Not classified
Respiratory or skin sensitization : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : May cause cancer.

Quartz (14808-60-7)	
IARC group	1 - Carcinogenic to humans
National Toxicology Program (NTP) Status	Known Human Carcinogens
In OSHA Hazard Communication Carcinogen list	Yes

Toluene (108-88-3)	
IARC group	3 - Not classifiable

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Specific target organ toxicity – single exposure : Not classified

Specific target organ toxicity – repeated exposure : Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard : Not classified

Symptoms/effects after inhalation : May be harmful if inhaled.

Chronic symptoms : May cause cancer. Material known to cause adverse reproductive effects.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

Toluene (108-88-3)	
LC50 fish 1	15.22 - 19.05 mg/l (Exposure time: 96 h - Species: Pimephales promelas [flow-through])
EC50 Daphnia 1	5.46 - 9.83 mg/l (Exposure time: 48 h - Species: Daphnia magna [Static])
LC50 fish 2	12.6 mg/l (Exposure time: 96 h - Species: Pimephales promelas [static])
EC50 Daphnia 2	11.5 mg/l (Exposure time: 48 h - Species: Daphnia magna)

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12.2. Persistence and degradability

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Persistence and degradability	Not established.

12.3. Bioaccumulative potential

KUBOTA LIQUID GASKET SEALANT	
Bioaccumulative potential	Not established.

Toluene (108-88-3)	
Log Pow	2.7

12.4. Mobility in soil

KUBOTA LIQUID GASKET SEALANT	
Ecology - soil	Not established.

12.5. Other adverse effects

Effect on global warming Not established

Toluene (108-88-3)	
1990 Hazardous Air Pollutant (Clean Air Act)	Yes

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.
Additional information : Flammable vapors may accumulate in the container.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Transport document description : UN1993 Flammable liquids, n.o.s. (Toluene), 3, III
UN-No.(DOT) : UN1993
Proper Shipping Name (DOT) : Flammable liquids, n.o.s.
Toluene
Class (DOT) : 3 - Class 3 - Flammable and combustible liquid 49 CFR 173.120
Packing group (DOT) : III - Minor Danger
Hazard labels (DOT) : 3 - Flammable liquid



DOT Packaging Non Bulk (49 CFR 173.xxx) : 203
DOT Packaging Bulk (49 CFR 173.xxx) : 242
DOT Symbols : G - Identifies PSN requiring a technical name

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DOT Special Provisions (49 CFR 172.102)	: B1 - If the material has a flash point at or above 38 C (100 F) and below 93 C (200 F), then the bulk packaging requirements of 173.241 of this subchapter are applicable. If the material has a flash point of less than 38 C (100 F), then the bulk packaging requirements of 173.242 of this subchapter are applicable. B52 - Notwithstanding the provisions of 173.24b of this subchapter, non-reclosing pressure relief devices are authorized on DOT 57 portable tanks. IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672). T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3) TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling = $97 / 1 + a (tr - tf)$ Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling. TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.
DOT Packaging Exceptions (49 CFR 173.xxx)	: 150
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 60 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 220 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
Emergency Response Guide (ERG) Number	: 128
Other information	: No supplementary information available.

Transport by sea

Transport document description (IMDG)	: UN 1993 FLAMMABLE LIQUID, N.O.S. (Toluene), 3, III
UN-No. (IMDG)	: 1993
Proper Shipping Name (IMDG)	: FLAMMABLE LIQUID, N.O.S.
Class (IMDG)	: 3 - Flammable liquids
Packing group (IMDG)	: III - substances presenting low danger

Air transport

Transport document description (IATA)	: UN 1993 Flammable liquid, n.o.s. (Toluene), 3, III
UN-No. (IATA)	: 1993
Proper Shipping Name (IATA)	: Flammable liquid, n.o.s.
Class (IATA)	: 3 - Flammable Liquids
Packing group (IATA)	: III - Minor Danger

SECTION 15: Regulatory information

15.1. US Federal regulations

KUBOTA LIQUID GASKET SEALANT	
SARA Section 311/312 Hazard Classes	Physical hazard - Flammable (gases, aerosols, liquids, or solids) Health hazard - Carcinogenicity Health hazard - Reproductive toxicity Health hazard - Specific target organ toxicity (single or repeated exposure)

All components of this product are listed, or excluded from listing, on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372.

Toluene	CAS-No. 108-88-3	< 1%
Aluminum	CAS-No. 7429-90-5	1 - 5%

Toluene (108-88-3)	
CERCLA RQ	1000 lb

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15.2. International regulations

CANADA

Quartz (14808-60-7)
Listed on the Canadian DSL (Domestic Substances List)
Toluene (108-88-3)
Listed on the Canadian DSL (Domestic Substances List)
Aluminum (7429-90-5)
Listed on the Canadian DSL (Domestic Substances List)


EU-Regulations

Quartz (14808-60-7)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Toluene (108-88-3)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)
Aluminum (7429-90-5)
Listed on the EEC inventory EINECS (European Inventory of Existing Commercial Chemical Substances)

National regulations

Quartz (14808-60-7)
Listed on IARC (International Agency for Research on Cancer) Listed on the AICS (Australian Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Japanese ISHL (Industrial Safety and Health Law) Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed as carcinogen on NTP (National Toxicology Program) Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on CICR (Turkish Inventory and Control of Chemicals) Listed on the TCSI (Taiwan Chemical Substance Inventory)
Toluene (108-88-3)
Listed on the AICS (Australian Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Japanese ENCS (Existing & New Chemical Substances) inventory Listed on the Japanese ISHL (Industrial Safety and Health Law) Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Japanese Poisonous and Deleterious Substances Control Law Japanese Pollutant Release and Transfer Register Law (PRTR Law) Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on CICR (Turkish Inventory and Control of Chemicals) Listed on the TCSI (Taiwan Chemical Substance Inventory)
Aluminum (7429-90-5)
Listed on the AICS (Australian Inventory of Chemical Substances) Listed on IECSC (Inventory of Existing Chemical Substances Produced or Imported in China) Listed on the Korean ECL (Existing Chemicals List) Listed on NZIoC (New Zealand Inventory of Chemicals) Listed on PICCS (Philippines Inventory of Chemicals and Chemical Substances) Listed on INSQ (Mexican National Inventory of Chemical Substances) Listed on CICR (Turkish Inventory and Control of Chemicals) Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

 **WARNING** This product can expose you to Toluene, which is known to the State of California to cause birth defects or other reproductive harm.

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Toluene (108-88-3)					
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No significant risk level (NSRL)	Maximum allowable dose level (MADL)
No	Yes	No	No	7000	7000 µg/day level represents absorbed dose

Quartz (14808-60-7)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) List

Toluene (108-88-3)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

Aluminum (7429-90-5)
U.S. - Massachusetts - Right To Know List U.S. - New Jersey - Right to Know Hazardous Substance List U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List U.S. - Pennsylvania - RTK (Right to Know) List

SECTION 16: Other information

Revision date	: 07/10/2018
Other information	: DISCLAIMER OF LIABILITY The information in this SDS was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding its correctness. The conditions or methods of handling, storage, use or disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage or expense arising out of or in any way connected with the handling, storage, use or disposal of the product. This SDS was prepared and is to be used only for this product. If the product is used as a component in another product, this SDS information may not be applicable.

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Full text of H-phrases:

Aquatic Acute 2	Hazardous to the aquatic environment - Acute Hazard Category 2
Asp. Tox. 1	Aspiration hazard Category 1
Carc. 1A	Carcinogenicity Category 1A
Flam. Liq. 2	Flammable liquids Category 2
Flam. Liq. 3	Flammable liquids Category 3
Flam. Sol. 1	Flammable solids Category 1
Repr. 2	Reproductive toxicity Category 2
Skin Irrit. 2	Skin corrosion/irritation Category 2
STOT RE 1	Specific target organ toxicity (repeated exposure) Category 1
STOT RE 2	Specific target organ toxicity (repeated exposure) Category 2
STOT SE 3	Specific target organ toxicity (single exposure) Category 3
Water-react. 2	Substances and mixtures which in contact with water emit flammable gases Category 2
H225	Highly flammable liquid and vapor
H226	Flammable liquid and vapor
H228	Flammable solid
H261	In contact with water releases flammable gas
H304	May be fatal if swallowed and enters airways
H315	Causes skin irritation
H336	May cause drowsiness or dizziness
H350	May cause cancer
H361	Suspected of damaging fertility or the unborn child
H372	Causes damage to organs through prolonged or repeated exposure
H373	May cause damage to organs through prolonged or repeated exposure
H401	Toxic to aquatic life

SDS US (GHS HazCom 2012)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product